

Serial No. 10/706,394

**Amendments to the Claims**

Claims 1-30 (Canceled).

31. (Currently Amended) A method of converting sheet material into a dunnage product, comprising the steps of:

~~using a forming assembly for shaping the sheet material into a continuous strip of dunnage including having a three-dimensional shape using a forming assembly; and using a pulling assembly positioned downstream from the forming assembly for advancing the sheet material through the forming assembly using a pulling assembly positioned downstream from the forming assembly;~~

wherein the step of advancing the sheet material includes moving grippers together through a transfer region in opposition to one another to cooperatively grip therebetween the dunnage strip and advance the dunnage strip through the transfer region, while ~~gathering and laterally capturing the dunnage strip using an aperture in at least one of the grippers gathers and laterally captures therein the dunnage strip as the grippers are moved through the transfer region.~~

32. (Original) The method as set forth in claim 31, wherein the step of capturing the strip of dunnage between the opposing grippers includes deforming opposite sides of the strip of dunnage.

33. (Original) The method as set forth in claim 31, wherein the step of moving the grippers together includes moving the grippers through the transfer region in longitudinally offset yet paired relation for gripping and advancing the strip of dunnage.

34. (Currently Amended) The method as set forth in claim 31, wherein ~~the the step of moving the grippers through the transfer region includes using opposing grippers that transversely overlap while advancing the strip of dunnage.~~

Serial No. 10/706,394

35. (Original) The method as set forth in claim 31, wherein the grippers are arranged in transversely opposed sets of grippers disposed on opposite transverse sides of the transfer region, and the step of moving the grippers includes progressively moving the grippers towards one another at an upstream end of the transfer region and progressively moving the grippers away from one another at a downstream end of the transfer region.

36. (Currently Amended) The method as set forth in claim 31, wherein the pulling assembly further includes a set of transfer assemblies having connected thereto the respective sets of grippers, and the step of moving the grippers includes moving the transfer assemblies to move the grippers toward each other at the upstream end of the transfer region to transversely engage the strip of dunnage and away from each other at the downstream end of the transfer region to release the strip of dunnage.

37. (Original) The method as set forth in claim 36, wherein the step of moving the grippers includes moving the grippers along a non-circular path in opposite relation to one another and, as the grippers move along the non-circular path in opposing relation, sequentially transversely engaging the strip of dunnage therebetween on opposite sides thereof for advancing therewith the strip of dunnage.

38. (Currently Amended) The method as set forth in claim 37, wherein the step of moving the grippers includes releasing opposing grippers moving downstream of the non-circular path release the strip of dunnage downstream of the non-circular path substantially simultaneously with or after opposing grippers moving along the non-circular path, upstream of the non-circular path, transversely engage the strip of dunnage.

39. (Currently Amended) The method as set forth in claim 37, wherein the step of moving the grippers includes releasing opposing grippers moving

Serial No. 10/706,394

~~downstream of the non-circular path release the strip of dunnage downstream of the non-circular path substantially simultaneously with or after opposing grippers moving along the non-circular path, upstream of the non-circular path, advance the strip of dunnage.~~

40. (Currently Amended) The method as set forth in claim 36, including the step of synchronizing wherein movement of the flexible transfer assemblies is synchronized.

41. (Original) The method as set forth in claim 31, wherein the step of using the forming assembly includes guiding the strip of dunnage through a constriction member at an upstream end of the forming assembly thereby guiding the strip of dunnage from a downstream end of the forming assembly to an engagement region between the opposing sets of grippers.

42. (Currently Amended) The method as set forth in claim 31, wherein the grippers are arranged in transversely opposed first and second sets of grippers connected to respective first and second gripper carriages disposed on opposite transverse sides of the transfer region; and

wherein the step of advancing the sheet material includes moving longitudinally the first set of grippers along a first non-circular path and moving longitudinally the second set of grippers in synchronous relation to the movement in the first set of grippers along a second non-circular path; and

wherein portions of the first and second paths are juxtaposed to define therebetween the transfer region and wherein the step of advancing the sheet material further includes transversely engaging the strip of dunnage on opposite sides thereof between at least one gripper of the first set of grippers and moving at least one gripper of the second set of grippers for advancing the strip of dunnage through the transfer region.

Serial No. 10/706,394

43. (Currently Amended) The method as set forth in claim 42, wherein  
the step of advancing the sheet material by moving the grippers through the transfer  
region which has comprises an engagement region whereat the first and second  
non-circular paths converge toward one another, an advancement region whereat the  
first and second non-circular paths are substantially parallel to one another, and a  
release region whereat the first and second non-circular paths diverge away from one  
another.

Claims 44-64 (canceled).